

Date:
User:Monday, 1/7/2008 11:43:27 AM
Kim Johnston

Process Sheet

split

3

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CABIN DOOR ROLLER KIT, LH
 Job Number : 36610
 Estimate Number : 10276
 P.O. Number :
 This Issue : 1/7/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1/1 Type : MACHINED PARTS
 Previous Run : 34501
 Part Number : D412698011
 Drawing Number : N/A
 Project Number : N/A
 Drawing Revision : N/A
 Material :
 Due Date : 1/14/2008 Qty: 4 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev: C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS

Additional Product

Job Number



Seq. # Machine Or Operation: Description:

10 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-011 CHG003

20 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

30 D3121141 Bracket Assembly



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

3 D3121-141 Bracket Assembly

B36663

40 D3121143 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3121-143 Bracket Assembly

B36663

50 D3137043 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3137-043 Bracket Assembly

B29725

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, LH

Job Number: 36610

Part Number: D412698011

Job Number:



Seq. #:

Machine Or Operation:

Description:

60

D3183043

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3183-043

Bracket Assembly

B 31731 3X

~~B 31731~~ B 36666 3X

P 8/1/28

AS 08/01/23

70

D31991

Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total: 36.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

9 D3199-1

Bracket

36631

P 8/1/28 (2)

AS 08/01/23

80

D32021

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3202-1

Cover

35065

P 8/1/28 (2)

AS 08/01/23

90

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

100

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-011

Location:

B

FINAL INSPECTION/W/O RELEASE

110

QC21



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 8.02.22

Customer : CC-DAR01 Dart Aerospace Ltd.
Job Number : 37499
Estimate Number : 10804
O. Number :
First Issue : 20/02/2008 S.O. No. :
First Rev. : NC
First Issue : 11 Type : MACHINED PARTS
Previous Run : 00015

Drawing Name : D412-698

Part Number : Z_CUSTOM
Drawing Number : ECN 1134
Project Number :
Drawing Revision :
Material :
Due Date : 27/02/2008

Qty: 1 Um: Each

Written By :
Checked & Approved By :
Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

D412-698-011 36610 1X

D412-698-012 Q

D412-698-013 35844 (4X) 33494 (5X)

D412-698-015 36743 15X

D412-698-017 25234 (5X) (5X) 20554

D412-698-019 34808 (4X) 33495 (1X)

D412-698-021 Q

D412-698-023 37262 (4X)

ADD NEW PAPERWORK TO KITS IN STOCK
FAA STC SR01446NY, PER ECN 1134

RETURN TO STOCK

12/8/20 (47)